

## VRU Vapor Recovery Unit

- Lower and maintain tank or vessel pressures as low as 1 oz/in2 (0.0625 psi / 4.3 kPa).
- Handle vapor and associated liquids without scrubbers, knock outs, etc.
- Discharge vapors into a pipeline, compressor, or separator.
- 100% turndown capability with no recirculation required, lowering power consumption, and generating less heat.
- Less maintenance intervals than screw and traditional reciprocating compressors.
- No oil to change or bearings that fail when the light ends degrade the oil.
- Fully automated unit requiring minimal supervision.
- +99% runtime and all service done on site in a matter of hours.

VRU Model	823	828	8"	10"	12"	16"	18"	22"	32"	40"	40/20" (1)		
	160	240	380	320	600	320	270	180	100	75	285	psi	
△ p (2)	1103	1655	2620	1585	4136	2206	1862	1241	689	517	1965	kPa	
Max Discharge	740					400 (3) 285						psi	
wax Discharge	5102				2758			1965			kPa		
LID (a)	15	15	30	30	30	75	50	75		150		hp std	
HP (4)	15	15	50	75	125	150	150	150		350		hp max	
Max Discharge Temp	20	00		150 (5)								ōС	
			,										
	Max Liquid Equivalent Capacity (6)												
				1	Max Liqu	id Equiv	alent Ca	pacity (6)					
	748	500	1,294	2,114	Max Liqu 3,107	id Equiv 4,614	6,217	8,872	15,166	23,730	N/A	m3/d	
	748	500	1,294			•				23,730	N/A	m3/d	
Tank Pressure	748	500	,	2,114	3,107	4,614	6,217		15,166	23,730	N/A Pd 280 psi	m3/d	
Tank Pressure 16 / 1	748 1.12	500 0.51	,	2,114	3,107	4,614	6,217	8,872	15,166	23,730		m3/d e3m3/d	
D. ANDOOD CO. D. C.			Va	2,114 por Volu	3,107 mes @ 5	4,614 60 psi Dis	6,217 scharge F	8,872 Pressure	15,166	,			
16/1	1.12	0.51	Va 1.32	2,114 por Volu 2.16	3,107 mes @ 5	4,614 60 psi Dis 4.70	6,217 scharge F 6.32	8,872 Pressure 9.10	15,166 15.50	24.20		e3m3/d	
16/1 8/0.5 4/0.25 2/0.125	1.12 1.08 1.06 1.05	0.51 0.49	Va 1.32 1.28	2,114 por Volu 2.16 2.08	3,107 mes @ 5 3.16 3.07	4,614 60 psi Dis 4.70 4.53	6,217 scharge F 6.32 6.15	8,872 Pressure 9.10 8.71	15,166 15.50 15.00	24.20 23.30	Pd 280 psi	e3m3/d e3m3/d	
16 / 1 8 / 0.5 4 / 0.25	1.12 1.08 1.06	0.51 0.49 0.48	Val 1.32 1.28 1.25	2,114 por Volu 2.16 2.08 2.04	3,107 mes @ 5 3.16 3.07 3.00	4,614 60 psi Dis 4.70 4.53 4.45	6,217 scharge F 6.32 6.15 6.00	8,872 Pressure 9.10 8.71 8.56	15,166 15.50 15.00 14.70	24.20 23.30 22.90	Pd 280 psi	e3m3/d e3m3/d e3m3/d	

<sup>(1)</sup> Two Stage Intercooled Unit

<sup>(2)</sup> Pressure differentials can be increased up to 740 psi by setting units in series (for ANSI 300

<sup>(3)</sup> Optional ANSI 300 - 740 psi MAWP and ANSI 600 - 1480 psi MAWP.

<sup>(4)</sup> Lower HP motors can be used on some applications if required.

<sup>(5)</sup> Higher discharge temperature options also available and/or coolers can also be added.

<sup>(6)</sup> Volumes can be increased by setting units in parallel Find the latest table updates at www.myijack.com

## WHEN TO USE AN IJACK VRU VAPOR RECOVERY UNIT

## **Applications and Benefits:**

- Maintain tanks, towers, treater separators, and other vessels pressure differential with atmospheric pressure.
  - Maintain adequate and safe vessel pressures avoiding over pressurization and vacuum states, conserving the structure integrity.
  - Remove volatile flammable vapors from the system, decreasing fire / explosion risk.
  - Eliminate venting and flaring of emissions.
- Capture and transfer tank / vessel vapors and condensates to a facility.
  - Recover valuable condensates.
  - Avoid odours around tanks farms.